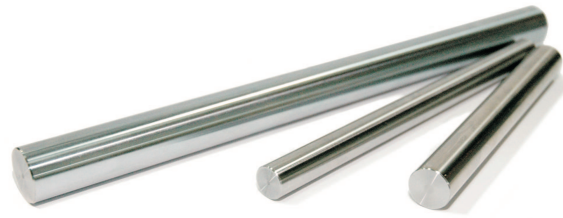


CASE HARDENED SHAFT

硬化轴心



■ SF / SSF / SCF

SF Case Hardened Shaft

Material : SUJ2 (high carbon chromium steel)
Treatment : Induction hardened and ground
Hardness : HRC 62±2

SSF Stainless Steel Case Hardened Shaft

Material : SUS440C (martensite stainless steel)
Treatment : Induction hardened and ground
Hardness : HRC 58±2

SCF Case Hardened Chrome Shaft

Material : SUJ2 (high carbon chromium steel)
Treatment : Induction hardened, ground chrome plated and polished
Hardness : HRC 62±2

SF 硬化轴心

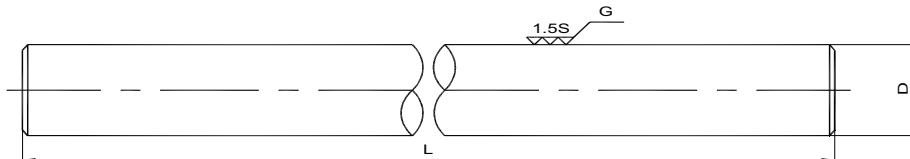
材质 : 轴承钢 (SUJ2)
处理方式 : 高周波热处理及研磨
硬度 : HRC 62±2

SSF 不锈钢硬化轴心

材质 : 不锈钢 (SUS440C)
处理方式 : 高周波热处理及研磨
硬度 : HRC 58±2

SCF 硬化铬合金轴心

材质 : 轴承钢 (SUJ2)
处理方式 : 高周波热处理, 研磨及表面镀硬铬
硬度 : HRC 62±2



Diameter 外径	Model No. 型号			Diameter Tolerance 外径公差 g6	Max length 最大制作长度 L	Depth of effective hardened layer 有效硬化层深度	Weight 重量
mm	SF	SSF	SCF	m	mm	mm	kg/m
3	SF 3	SSF 3	SCF 3	-4	300	1.5 and above 1.5 以上	0.06
4	SF 4	SSF 4	SCF 4		300		0.10
5	SF 5	SSF 5	SCF 5	-12	500		0.16
6	SF 6	SSF 6	SCF 6	-5	1000		0.23
8	SF 8	SSF 8	SCF 8		1000		0.40
10	SF 10	SSF 10	SCF 10	-14	2000		0.62
12	SF 12	SSF 12	SCF 12	-6	2000	0.89	
13	SF 13	SSF 13	SCF 13		-17	2000	1.05
16	SF1 6	SSF 16	SCF 16	-7	2000	2.0 and above 2.0 以上	1.58
20	SF 20	SSF 20	SCF 20		3000		2.47
25	SF 25	SSF 25	SCF 25	-20	3000	3.85	
30	SF 30	SSF 30	SCF 30	-9	3000	2.5 and above 2.5 以上	5.55
35	SF 35	SSF 35	SCF 35		3000		7.55
40	SF 40	SSF 40	SCF 40	-25	3000	3.0 and above 3.0 以上	9.87
50	SF 50	SSF 50	SCF 50		3000		15.41
60	SF 60	SSF 60	SCF 60	-10	3000		22.20
80	SF 80	SSF 80	SCF 80	-29	3000		39.46
100	SF 100	SSF 100	SCF 100	-12	3000		61.66
				-34	3000		